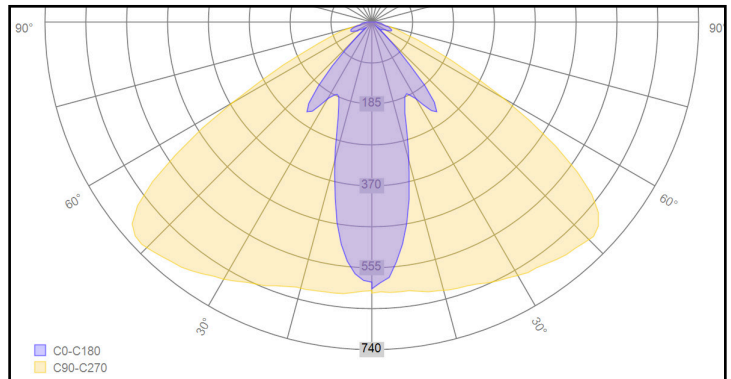


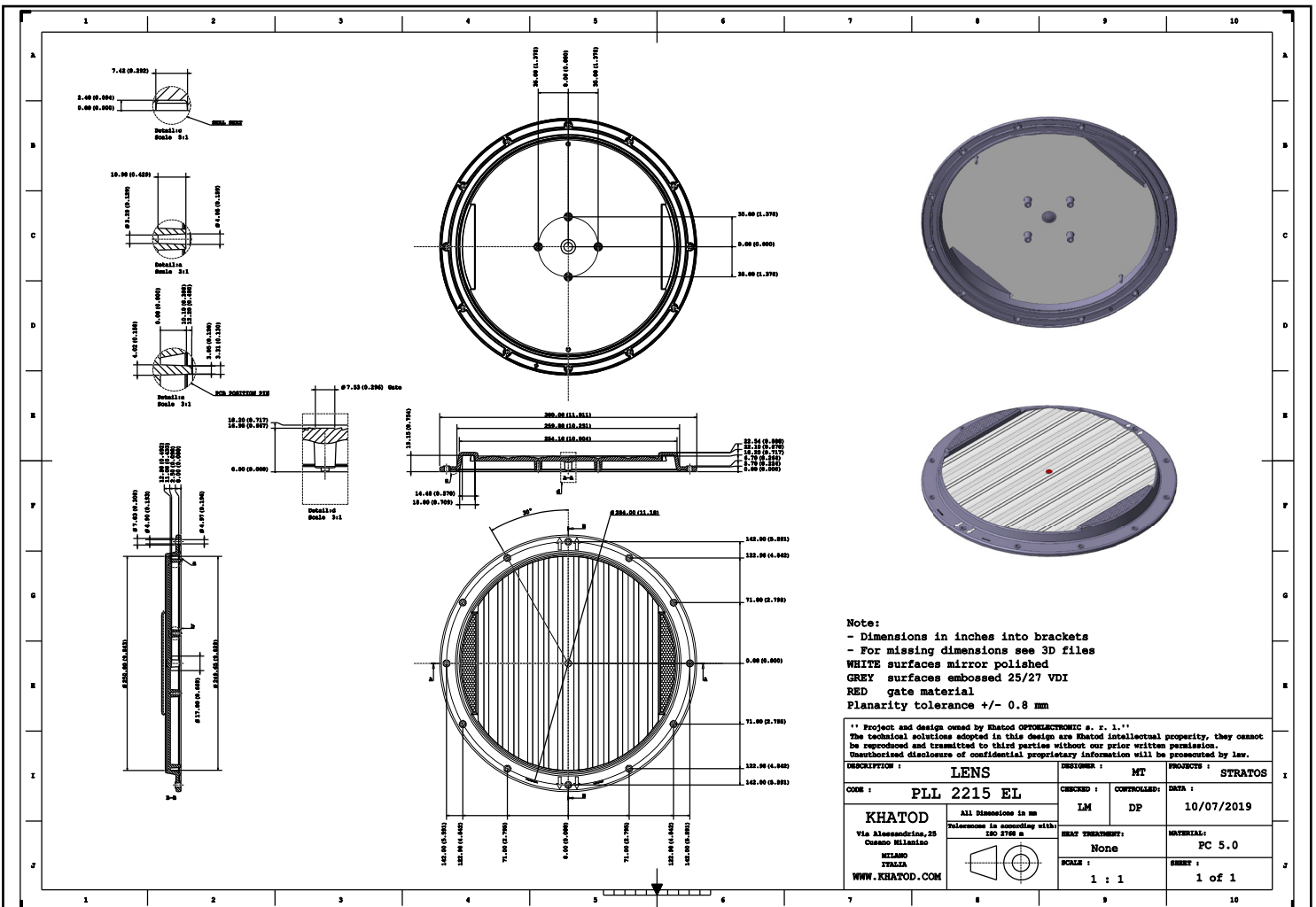
## PLL2215EL - Elliptical Beam for High-Bay Applications



Product images are for illustrative purposes only

- Material = PC 5.0 Clear, **Non-yellowing, (UL 94V0 on Request)**
- Full angle C0-C180 at 50% from maximum: ~ 33°x120°
- Full angle C0-C180 at 10% from maximum: ~ 90°x145°
- The light spots here represented refer to tests carried out with **54 LEDs 5.0mm □**, and ~15897Lumen @ ~200Watt

**Nanotechnologies-treated moulds and dies for top performance**

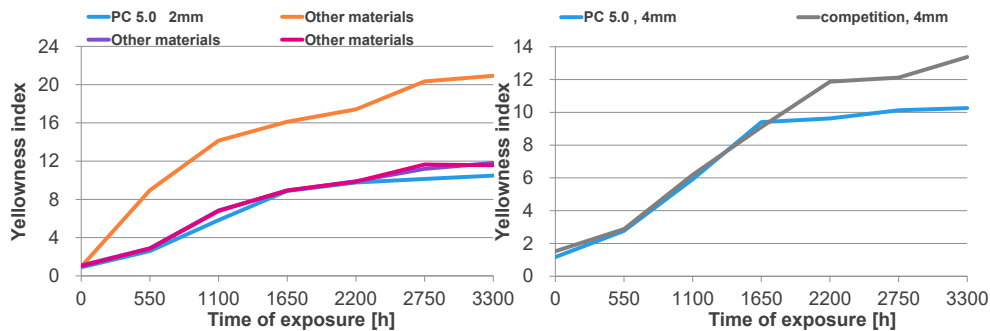


## PC 5.0 - Specifications

| Property   | Test Condition   | Unit                    | Standard       | Typical Value** |
|--|------------------|-------------------------|----------------|-----------------|
| <b>Rheological Properties</b>                        |                  |                         |                |                 |
| Melt volume-flow rate (MVR)                          | 300 °C / 1.2 kg  | cm <sup>3</sup> /10 min | ISO 1133       | 34              |
| Molding shrinkage, parallel                          | 60x60x2; 500 bar | %                       | b.o. ISO 2577  | 0,65            |
| Molding shrinkage, normal                            | 60x60x2; 500 bar | %                       | b.o. ISO 2577  |                 |
| <b>Mechanical properties (23 °C, 50 % r. F.)</b>     |                  |                         |                |                 |
| Tensile modulus                                      | 1 mm/min         | MPa                     | ISO 527-1,-2   | 2350            |
| Yield stress   | 50 mm/min        | MPa                     | ISO 527-1,-2   | 63              |
| Yield strain   | 50 mm/min        | %                       | ISO 527-1,-2   | 6               |
| Nominal strain at break                              | 50 mm/min        | %                       | ISO 527-1,-2   | >50             |
| Stress at break                                      | 50 mm/min        | MPa                     | ISO 527-1,-2   | 60              |
| Strain at break                                      | 50 mm/min        | %                       | ISO 527-1,-2   | 125             |
| Flexural modulus                                     | 2 mm/min         | MPa                     | ISO 178        | 2350            |
| Flexural strength                                    | 2 mm/min         | MPa                     | ISO 178        | 97              |
| Flexural strain at flexural strength                 | 2 mm/min         | %                       | ISO 178        | 7,1             |
| Flexural stress at 3.5 % strain                      | 2 mm/min         | MPa                     | ISO 178        | 73              |
| Izod notched impact strength                         | 23 °C; 3 mm      | kJ/m <sup>2</sup>       | ISO 7391       | 55              |
| Izod notched impact strength                         | -30 °C; 3 mm     | kJ/m <sup>2</sup>       | ISO 7391       | 12              |
| <b>Thermal properties</b>                            |                  |                         |                |                 |
| Temperature of deflection under load                 | 1.80 MPa         | °C                      | ISO 75-1,-2    | 123             |
| Temperature of deflection under load                 | 0.45 MPa         | °C                      | ISO 75-1,-2    | 136             |
| Vicat softening temperature                          | 50 N; 50 °C/h    | °C                      | ISO 306        | 143             |
| Vicat softening temperature                          | 50 N; 120 °C/h   | °C                      | ISO 306        | 145             |
| Coefficient of linear thermal exp., parallel         | 23-55 °C         | 10 <sup>-4</sup> /K     | ISO 11359-1,-2 | 0,65            |
| Coefficient of linear thermal exp., transverse       | 23-55 °C         | 10 <sup>-4</sup> /K     | ISO 11359-1,-2 | 0,65            |
| Oxygen index   | Method A         | %                       | ISO 4589-2     | 28              |
| Glow wire test (GWFI)                                | 1,0 mm           | °C                      | IEC 60695-2-12 | 850             |
| Glow wire test (GWIT)                                | 0,75 mm          | °C                      | IEC 60695-2-13 | 875             |
| <b>Optical Properties</b>                            |                  |                         |                |                 |
| Luminous transmittance (clear transparent materials) | 2 mm             | %                       | ISO 13468-2    | 90              |
| Luminous transmittance (clear transparent materials) | 4 mm             | %                       | ISO 13468-2    | >89             |
| <b>Other properties (23 °C)</b>                      |                  |                         |                |                 |
| Density  | -                | kg/m <sup>3</sup>       | ISO 1183       | 1,19            |
| <b>Material specific properties</b>                  |                  |                         |                |                 |
| Refractive index                                     | Procedure A      |                         | ISO 489        | 1,584           |
| Haze for transparent materials                       | 3mm              |                         | ISO 14782      | <0,5            |

### Weatherability / UV resistance

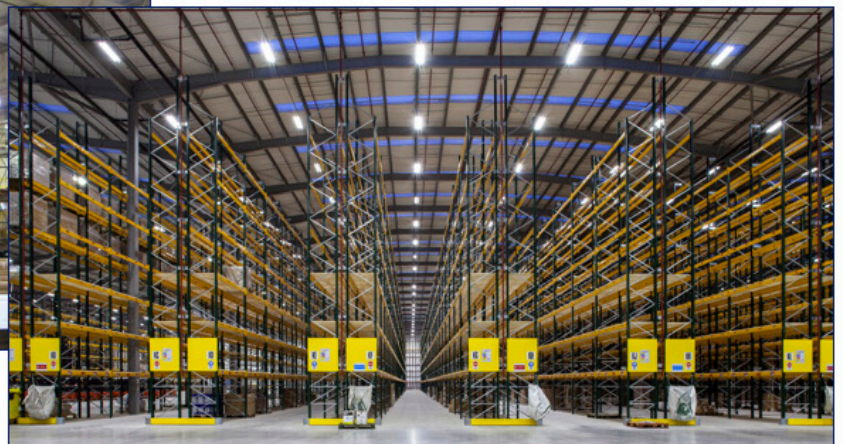
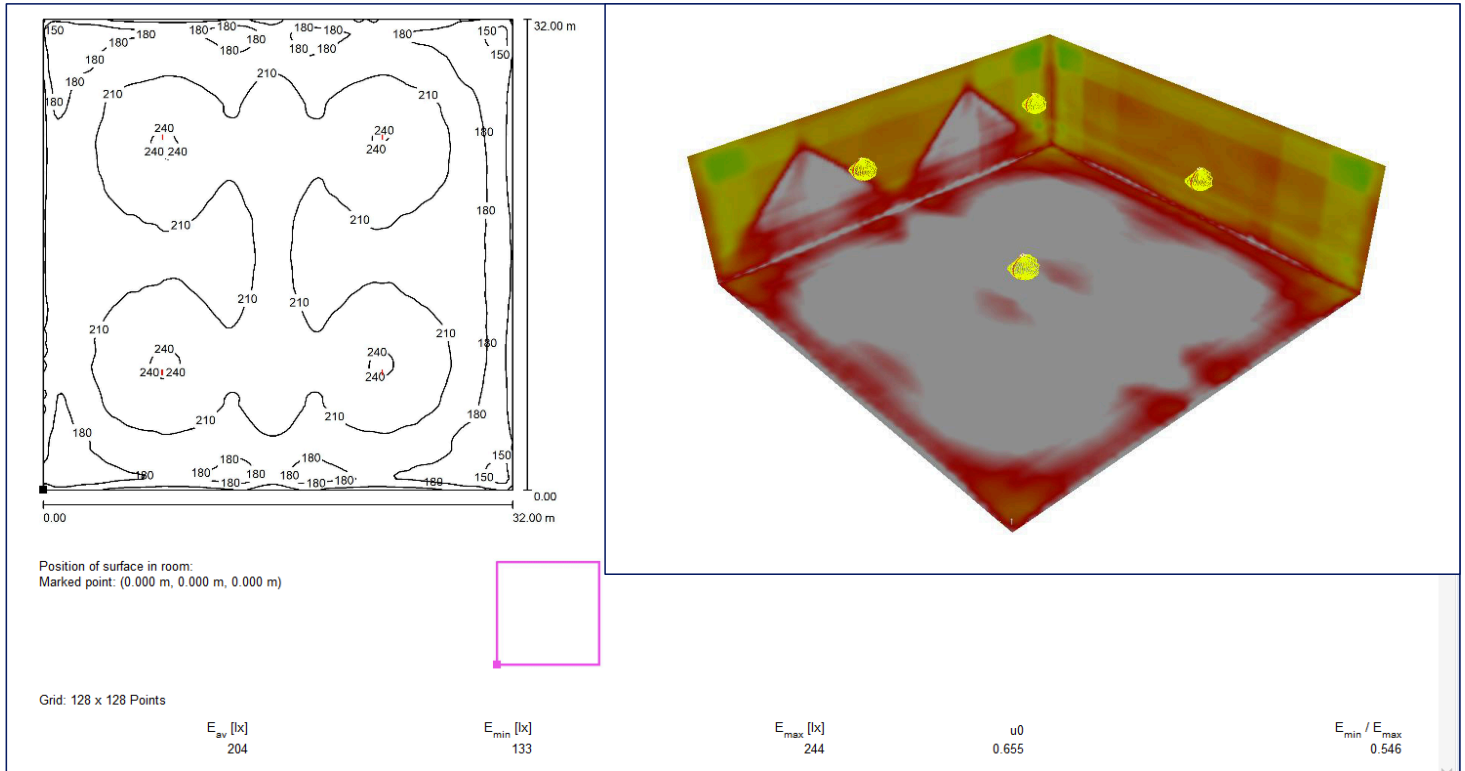
ISO 4892-2A Cycle 1



3300 h ~ 2 years Florida ~ 4 years Europe (directly facing the sunlight)

## Application Examples

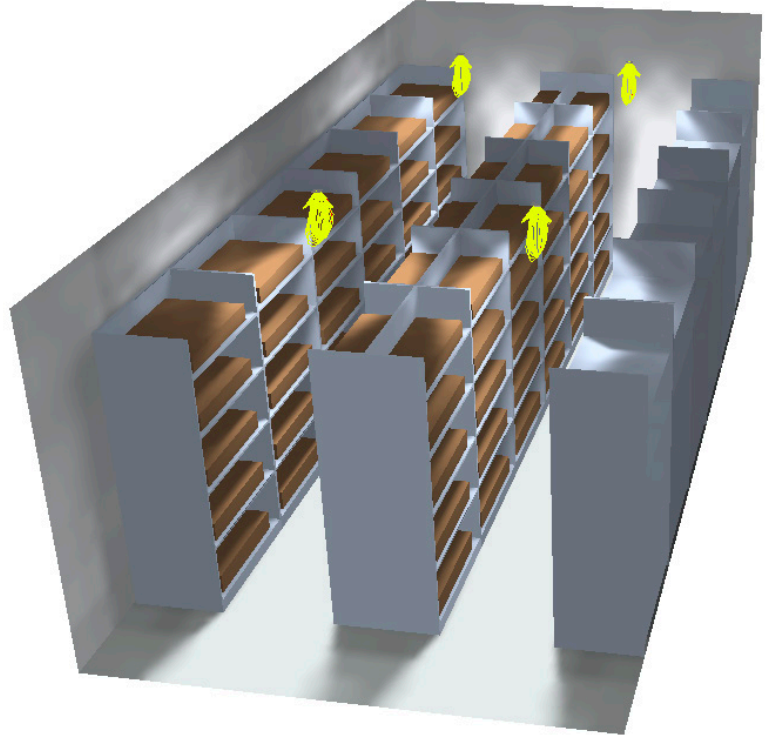
Warehouse application using the 90° beam lens, simulated with Dialux:



## Application Examples

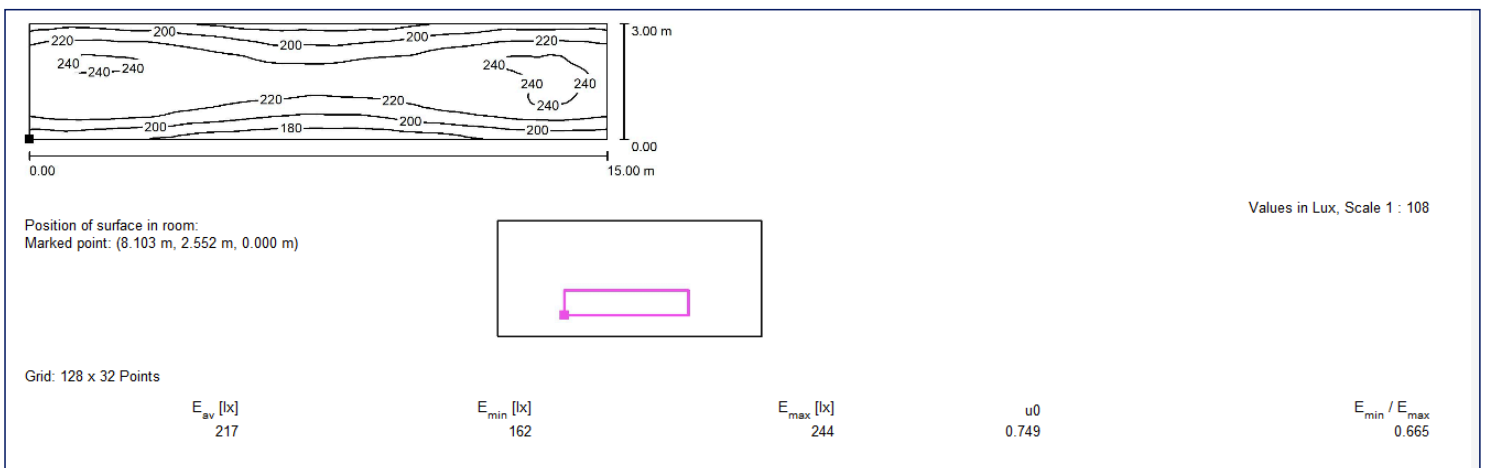
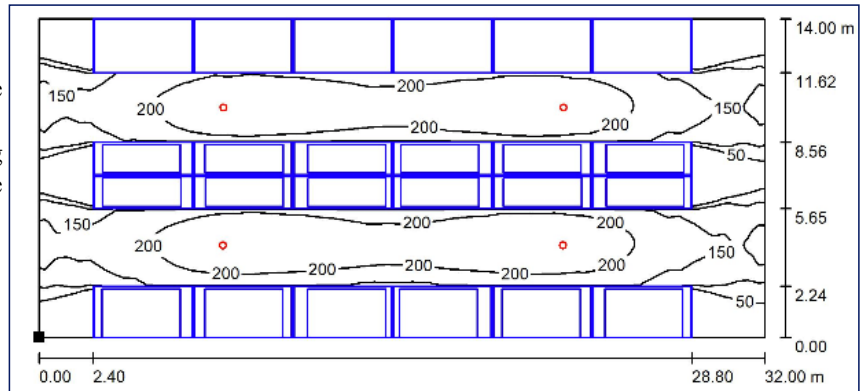
High-shelving application using the elliptical beam lens, simulated with Dialux:

- Shelves height = 8m
- Hallway width = 3m
- Luminaire height = 10m
- Luminaire distance = 15m
- LEDs total flux = 31000lm



Isolines (lux):

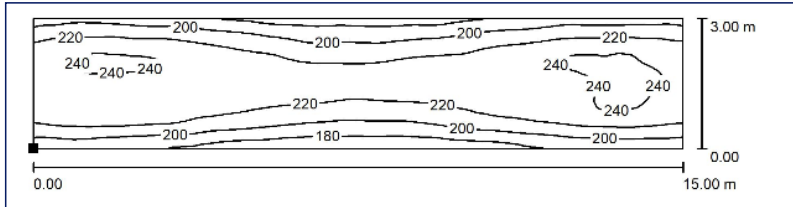
- Image on the right: illuminance distribution between the shelf units.
- Image below: detail of the area between two lighting fixtures. Average, minimum and maximum values are indicated.



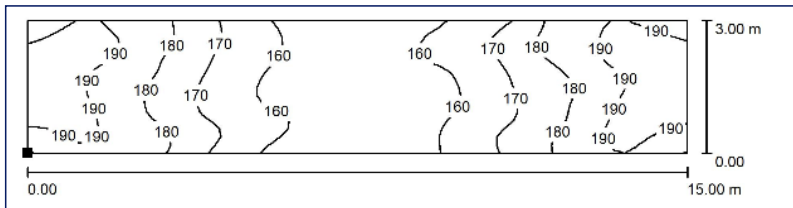
## Light Distribution of the Beam Angles

Comparison of the illuminance distribution of STRATOS beam angles - Elliptical, 60°, 90° - using the same application examples and luminaire configurations.

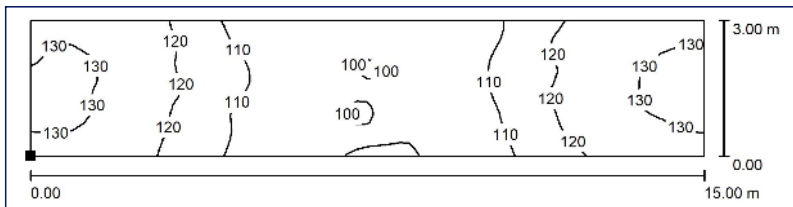
Illuminance distribution on the floor:



STRATOS EL



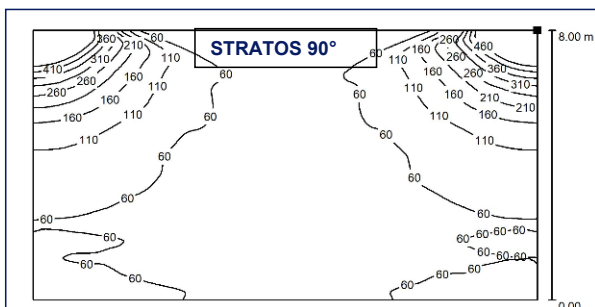
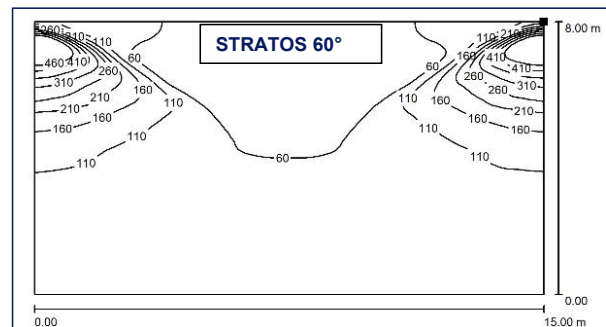
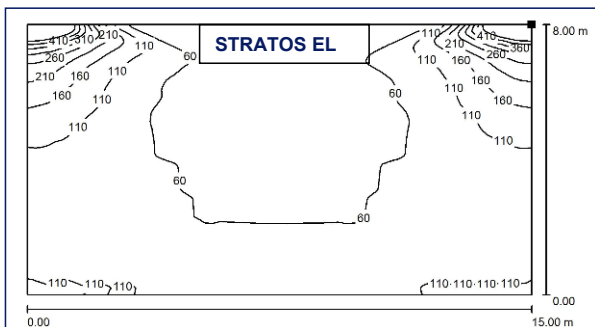
STRATOS 60°



STRATOS 90°

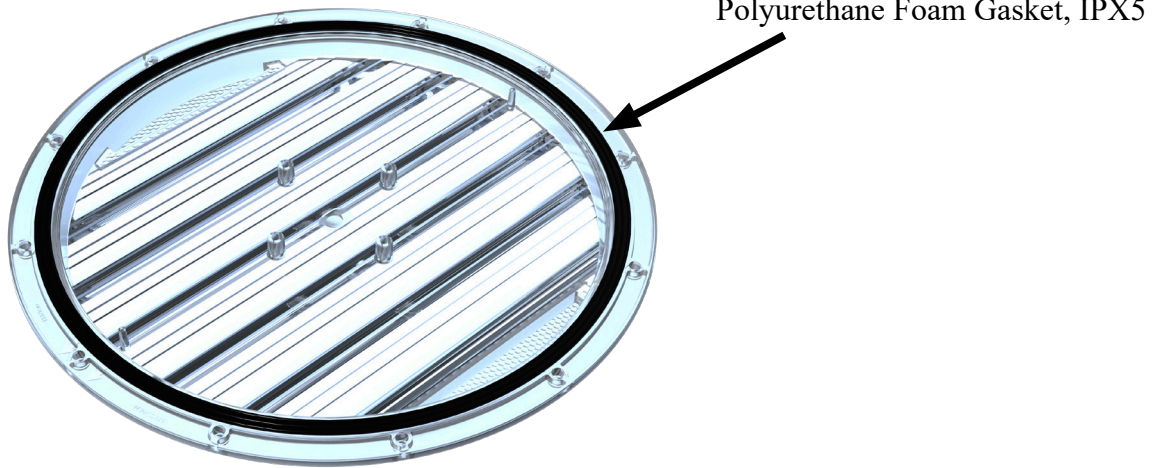
| Nominal flux = 31000 lm | Eav [lx] | Emin [lx] | Emax [lx] | U0    | Emin/Emax |
|-------------------------|----------|-----------|-----------|-------|-----------|
| <b>Stratos EL</b>       | 217      | 162       | 244       | 0.749 | 0.665     |
| <b>Stratos 60°</b>      | 174      | 151       | 199       | 0.870 | 0.761     |
| <b>Stratos 90°</b>      | 116      | 99        | 133       | 0.855 | 0.746     |

Illuminance distribution in the area in front of the shelves:



| Nominal flux = 31000 lm | Eav [lx] | Emin [lx] | Emax [lx] | U0    | Emin/Emax |
|-------------------------|----------|-----------|-----------|-------|-----------|
| <b>Stratos EL</b>       | 91       | 27        | 835       | 0.299 | 0.033     |
| <b>Stratos 60°</b>      | 99       | 20        | 606       | 0.198 | 0.032     |
| <b>Stratos 90°</b>      | 97       | 21        | 1019      | 0.219 | 0.021     |

## Polyurethane Foam Gasket



## Physical Characteristics

### Description

**RAKU-PUR<sup>®</sup> 31-3131-1 Black** is a liquid, two-component polyurethane system. It consists of a filled resin component A and a hardener component B (MDI). The system contains no solvents, plasticizers or halogenated hydrocarbons. It is characterized by:

- well formed integral skin and reliable sealing
- listed UL 50
- very low water absorption
- low assembly resistance
- good and prompt compression recovery
- smooth surface
- balanced reactivity / flowing properties

### Temperature resistance

|                |         |                |
|----------------|---------|----------------|
| long-term      | - 40 °C | to + 100 °C    |
| short exposure |         | up to + 160 °C |

### Application

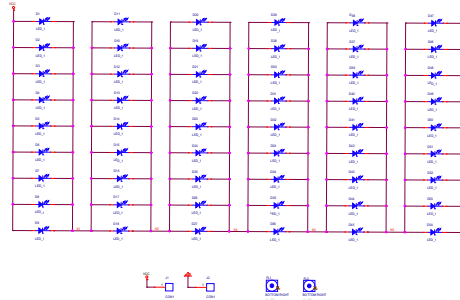
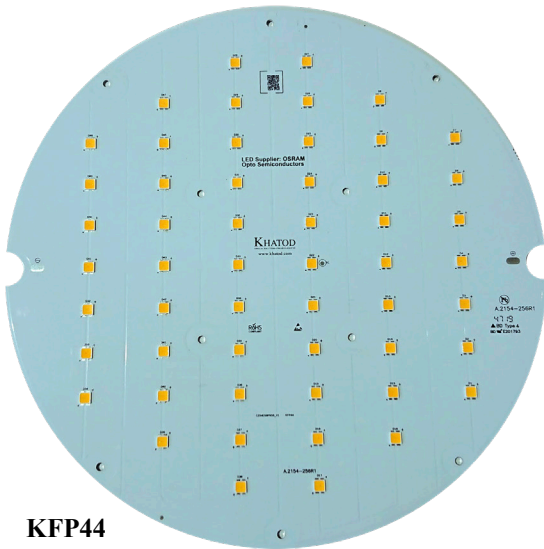
The product is used for the production of formed-in-place foam gaskets (FIPFG). Physical properties of the cured foam such as hardness and density may be adjusted by changing the mixing ratio.

### Processing

Before use, the component A must be homogenized, as additives tend to cause phase separation. The density of the material can be adjusted to the processing specification of 0.90 - 1.00 g/ml by adding dispersed air through stirring. The air helps to ensure a uniform foam structure. The component B is very sensitive to moisture and must not be stirred. Due to its high reaction rate, the system is usually processed by two-component mixing and dispensing machines.

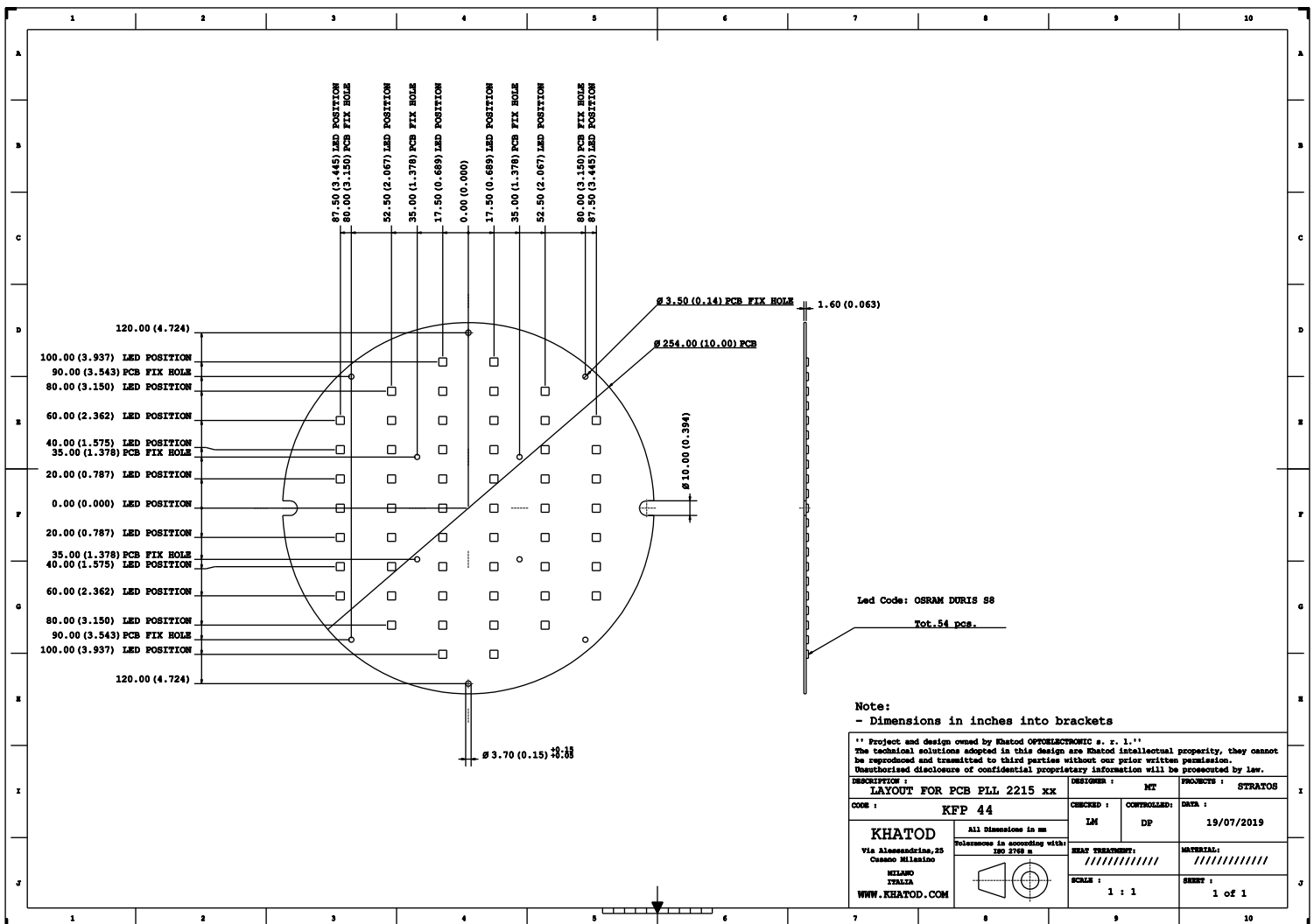
## KFP44 - PCB for Testing

To make Stratos lenses testing easier for the customers, Khatod has created a ready-to-use PCB: KFP44.  
PCB diagrams and photos are shown below.

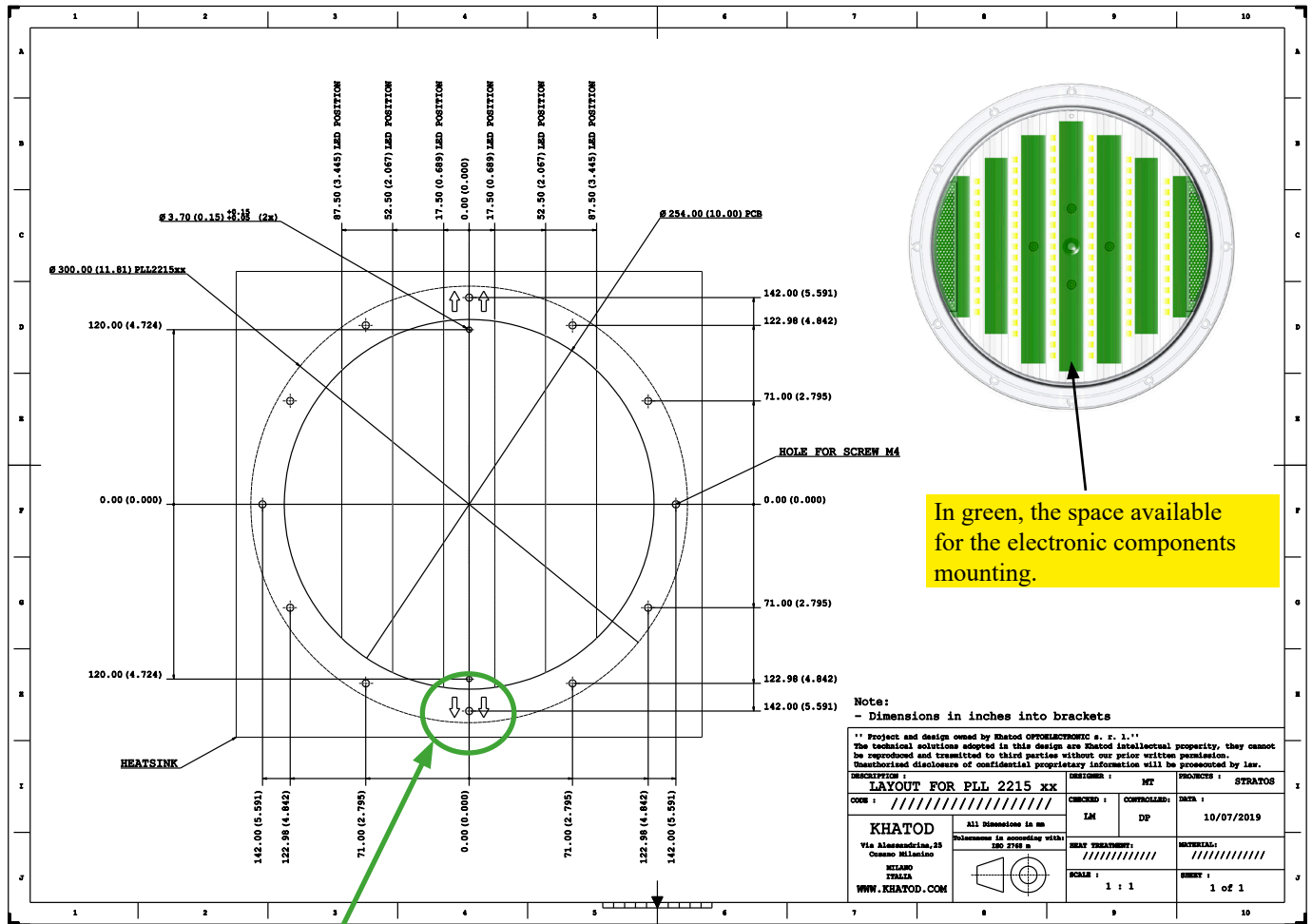


Example using 54 Osram S8 GW P9LMS2.EM-NSNU-50 LEDs  
~ 200Watt  
~ 16.000 Lumen

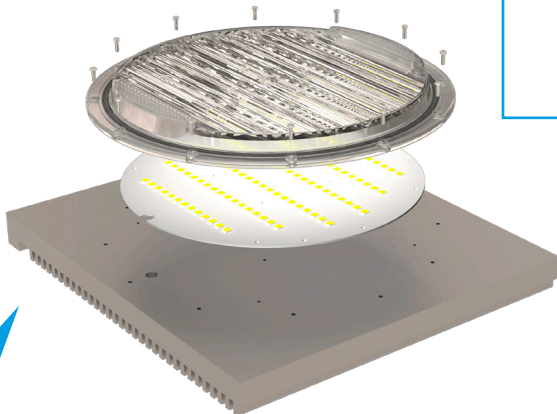
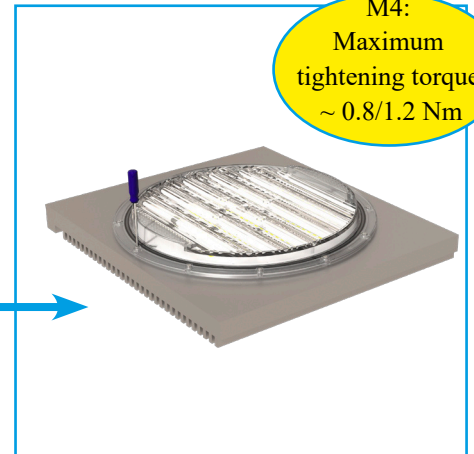
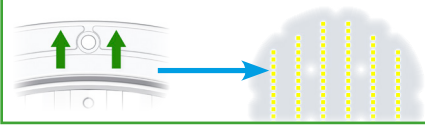
The PCB can hold a variable number of LEDs, provided the overall power output is within 50W to 200W.  
You can use LEDs of different type, colors and packages - 2835, 3030, 3535, 5050, 7070 -



## Assembly Specifications



The LED rows on the PCB must follow the direction indicated by the arrow marks on the lens.





## IK Test - Determination of Mechanical Impact Resistance Degree

### Note

The present document is an internal document showing the tests carried out by Khatod in its laboratory. The tests, photos and videos presented in this document are made available for demonstration purposes only. Khatod, with its laboratory, is not a certification body. If customers need IK accredited certifications, they have to apply to the appointed Certification Bodies, under their sole care and responsibility.

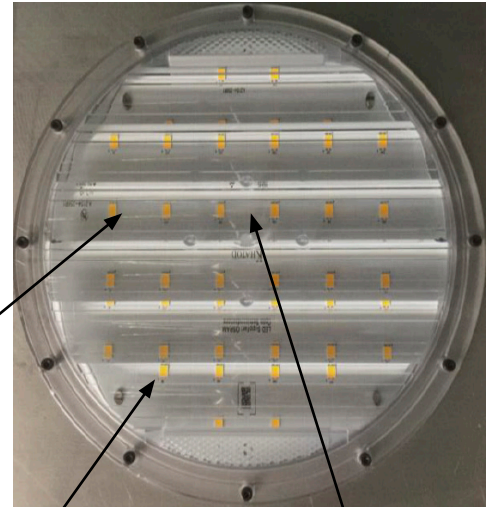
### Initial Visual Inspection

- Before starting with testing, a visual inspection was performed in order to check the integrity of the part under test. The part resulted physically intact.

### Tests Execution

Tests were carried out on the part under test according to IK10 (20 Joule)  
Test parameters are as follows:

- Impact energy: 20 Joule
- Impacting element: 5.000 grams
- Distance between impacting element and the part under test: 40 cm
- Number of impacts: 5



1st impact test

2nd impact test

3rd impact test



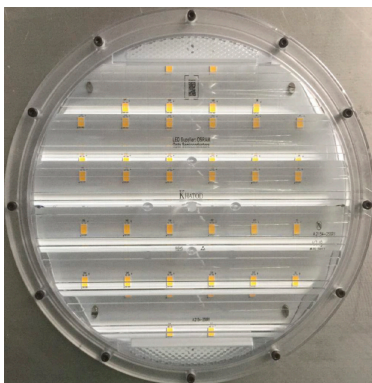
1<sup>st</sup> TEST



2<sup>nd</sup> TEST



3<sup>rd</sup> TEST



Final Visual Inspection:  
After testing, a final visual inspection was performed. The result was positive. (view photo)

## IP X5 Test

### Note

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If customers need IP accredited certifications, they have to apply to the appointed Certification Bodies, under their sole care and responsibility.

### Data and Analysis

The sample has been subjected to the water-penetration resistance test as follows:

- Assembly of the components to test :  
A moisture indicator paper sheet has been interposed between the lens and the clamping base
- Positioning of the assembled sample under the device of watering with nozzle Ø 6.3 millimeters
- Water flow: 12.5 l/min ± 5%
- Water pressure: 30 kPa @ distance of 3m
- Duration of water spraying test on the wrap surface per m<sup>2</sup> : 1 min
- Minimum duration of the test: 3 min
- Distance between the nozzle and the wrap surface: 2.5 Meters



PLL2215xx Assembled



Test Under Water Jet



Test Under Water Jet

### Conclusion



The test paper sheet is dry

As shown in the photo, the test paper sheet is completely dry after disassembling the system.

Based on the water penetration resistance test, polyurethane gasket proved to be fit for purpose.

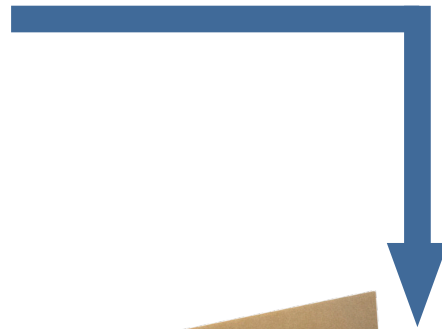
The product has passed the Khatod test.

## Packaging

| Item                     | Quantity                                   | Total Parts | Size (L*W*H) | G.W.     |
|--------------------------|--|-------------|--------------|----------|
| Multi-pocket plastic bag | 1 piece per multi-pocket plastic bag       | 1 pcs       | 30*30 cm     | 0.371 Kg |
| Outer Box                | 20 multi-pocket plastic bags per Outer Box | 20 pcs      | 58*33*33 cm  | 8,0 Kg   |



20 Lenses / Multi-pocket plastic bags



20 Multi-pocket plastic bags per Outer Box

## Materials

| Material   | Top            |
|--|----------------|
| PC 5.0   | -40°...120°C   |
| PLL2215xx Temperature resistance: long-term      | -40°...90°C    |
| PLL2215xx Temperature resistance: short exposure | up to + 108 °C |

## Notes:

- The optical values shown are the result of optical simulations carried out with LIGHTTOOLS, ASAP and ZEMAX software systems. The optical simulations are carried out on the basis of the typical values provided in the LED manufacturers' official datasheets. The photometric analysis has been carried out on physical samples. On request, by supplying your PCB, we can provide the measurement photometric file.

## Use and Maintenance

- DO NOT HANDLE OR INSTALL LENSES WITHOUT WEARING GLOVES, SKIN OILS MAY DAMAGE LENS OR LIGHT TRANSMISSION;
- CLEAN LENSES WITH MILD SOAP AND WATER AND A SOFT CLOTH;
- DO NOT USE ANY COMMERCIAL CLEANING SOLVENTS ON LENSES.

## Disclaimer

Please note that flow lines and weld lines on the external surfaces of the lenses are acceptable if the optical performance of the lens is within the specifications.

Should you require further information, please contact Khatod for advice. All lens testing must be subject to identical conditions as Khatod test condition. Khatod Optoelectronic, Milan, Italy, manufactures lenses for LEDs. Any other use of the lens shall void our liability and warranty. The lenses are an inert component to be used in the manufacture of various products. Our warranty and liability are limited only to the manufacture of the lens. You may not modify, copy, distribute reproduce, license or alter the lens and related materials of Khatod. Khatod does not warrant against damages or defects arising out of the use or misuse of the products; against defects or damage arising from improper installation, or against defects in the product or in its components. No warranty of any kind, expressed or implied, is made regarding the safety of the products. The entire risk as to the quality or performance of the product is with the buyer. In no event shall Khatod be liable for any direct, indirect, punitive, incidental, special, consequential damages, or any damages whatsoever arising out of or connected with the use or misuse of the product. Khatod shall not have any obligation with respect to the product or any part thereof, whether based on contract, tort, strict liability or otherwise. Buyer assumes all risks and liability from use of the product. The laws of Milan, Italy govern this product warranty and liability and you hereby consent to the exclusive jurisdiction and venue of courts in Milan, Italy in all disputes arising out of or relating to the use of this product. Production, marketing, distribution, sale of these products as well as their possible modifications and variations are only exclusive right of Khatod Optoelectronic. No company can perform any of these actions without written permission released by Khatod Optoelectronic. The information contained in this document is proprietary of Khatod Optoelectronic and may change without notice.

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